

Work Order ID 60410

July 7, 2010 10:07:06 AM



Page 1

Item ID: D3975-042

Revision ID:

Item Name: Gas Cylinder Assembly, RH

Start Date: 7/07/10

Start Qty: 5.00

Accept



Setup Start



Stop

Required Date: 7/08/10

Req'd Qty: 5.00

Reference:

Approvals: Process Plan:

W

Date:

Tooling:

Cust Item ID:

Customer:

QC:



Date:

SPC (Y/N):

Date:

Run Start



Stop

Set Up/
Run Hours

Date:

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Sequence ID/
Work Center ID

Operation
Description

Draw Nbr

Revision Nbr

D3975

B

0.00

110



Small Fab

Memo

Pull from stock: D3975-1
8 x 41232-200-007-001 B
re-identify as D3975-042
change decal to D3976-3
apply decal as per dwg

0.00

SD 10/07/07

120



QC5- Inspect part completeness to step on W/O

0.00

QC

SD 10/07/07

0.00

Quality Control

10/07/07

Work Order ID 60410

July 7, 2010 10:07:06 AM



Page 2

Item ID: D3975-042

Accept



Setup

Start



Stop



Revision ID:

Item Name: Gas Cylinder Assembly, RH

Start Date: 7/07/10 Start Qty: 5.00



Required Date: 7/08/10 Req'd Qty: 5.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: ST 367

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

MF

10-7-7

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00



Memo

0.00

10-7-07

MF
10-7-1

Picklist Print

July 7, 2010 10:07:05 AM

Work Order ID: 60410

Parent Item: D3975-042

Parent Item Name: Gas Cylinder Assembly, RH



Page 1

Start Date: 7/07/10

Start Qty: 5.00

Required Date: 7/08/10

Required Qty: 5.00

Comments: IPP RevA: New issue DD verified by:EC
10.05.27 as per ECN10-548 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
41232-200-007-004 D3975-1		Purchased	No				Each	9.0000		5			

Brass Cylinder Assembly

D3976-3



Decal

Manufactured No

Location	Loc Qty	Loc Code
ST365	9	B58 815
39219	1	
42266	4	
43733	4	
	110	
	Each	
	10.0000	
	1	
	5	

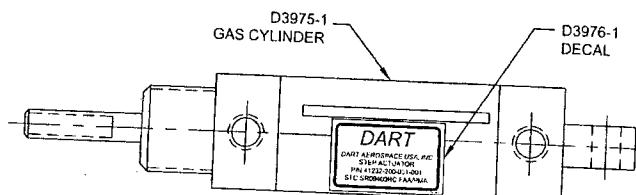
Location	Loc Qty	Loc Code
ST139	10	
52630	10	

SD 1/07/07

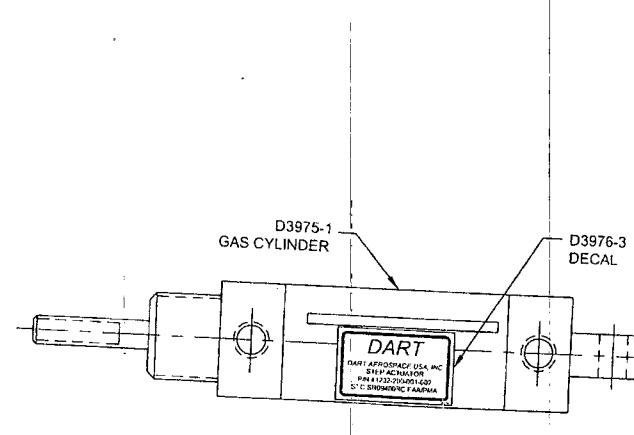
SD 06/7/07

ITEM No.	QTY -041	QTY -042	PART NUMBER	DESCRIPTION
1	X		D3975-041	GAS CYLINDER ASSEMBLY (LH)
2	X		D3975-042	GAS CYLINDER ASSEMBLY (RH)
3	1	1	D3975-1	GAS CYLINDER
4	1		D3976-1	DECAL
5		1	D3976-3	DECAL

94 41232 001 - 007.001



D3975-041 GAS CYLINDER ASSEMBLY



D3975-042 GAS CYLINDER ASSEMBLY

RELEASED
2010-05-20

B	CORRECTED TYPO: D3976-3 WAS D3975-3 (ZN D7-1).		
A	NEW ISSUE		
REV.	10.04.13		
DESIGN	105	DART AEROSPACE USA, INC	
DRAWN		PORT HADLOCK, WA	
CHECKED	00	DRAWING NO.	D3975
MFG. APPR.	00	REV. B	SHEET 1 OF 2
APPROVED	10	TITLE	GAS CYLINDER ASSEMBLY
DE APPR.	10	SCALE	NTS
DATE	10.04.13	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE USA, INC. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

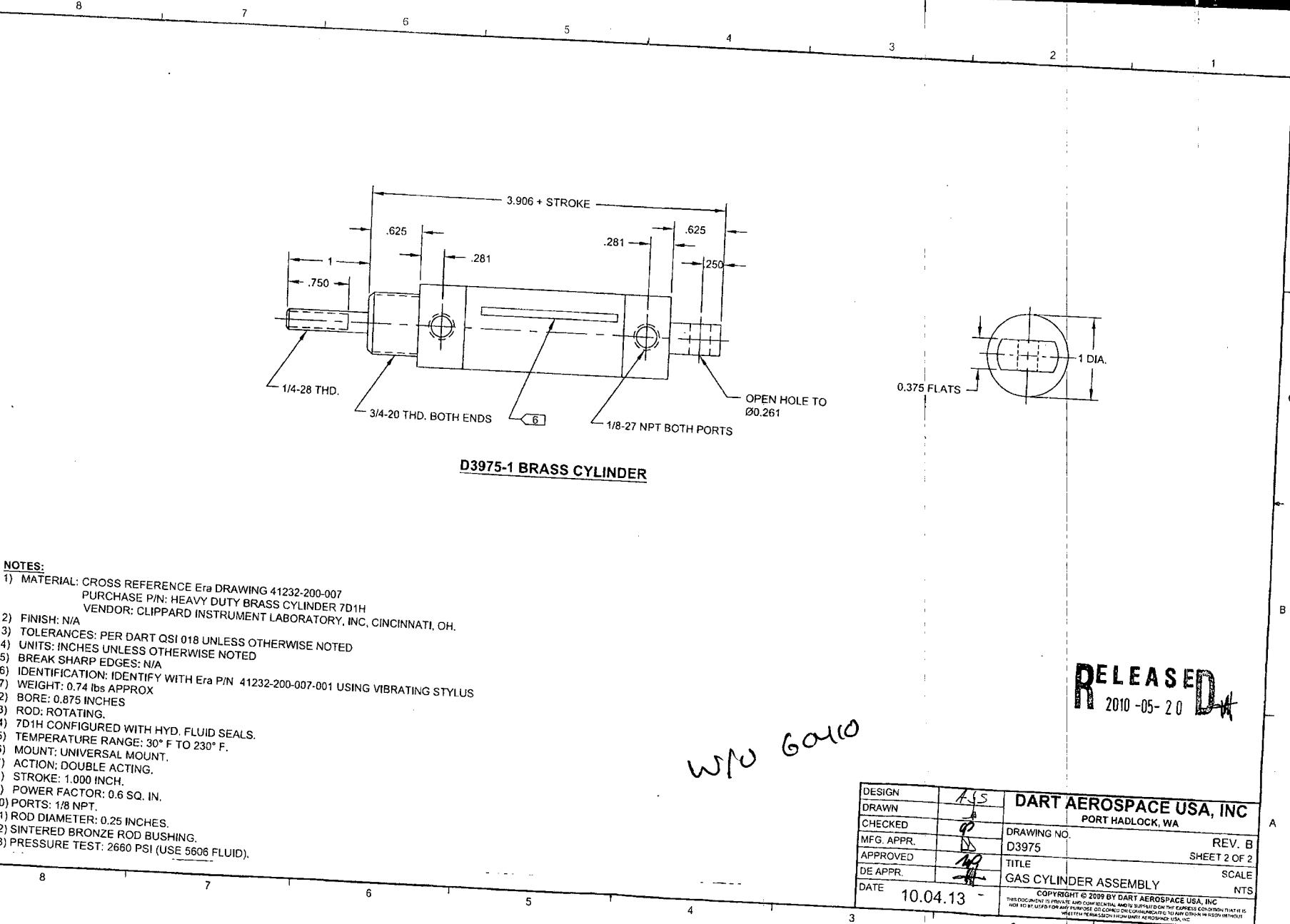
8 7 6 5 4 3 2 1

D

C

B

A



DESIGN	AS	DART AEROSPACE USA, INC
DRAWN	AS	PORT HADLOCK, WA
CHECKED	AS	DRAWING NO.
MFG. APPR.	AS	REV. B
APPROVED	AS	SHEET 2 OF 2
DE APPR.	AS	TITLE
DATE	10.04.13	SCALE
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